Monday, 2/19/2007 8:07:56 AM

User:

Kim Johnston

Process Sheet

Drawing Name

Part Number

Drawing Number

Project Number

Customer

: CU-DAR001 Dart Helicopters Services

Job Number

: 30755

Estimate Number

: 12716

P.O. Number

: NIA

This Issue

: 2/19/2007

Prsht Rev.

Previous Run

First Issue

: NC

: MIM

: HA

Written By Checked & Approved By

Comment

: SMALL /MED FAB

: Est Rev:A

S.O. No. : N/A

Material **Due Date**

: D353635

: GASKET

· D3536 UND

: N/A

: U/R **Drawing Revision** : NIA

: 2/26/2007

12 Um:

Each

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

NEOPRENE SHEET 0.063

1.0

MNEO60S063

Comment: Qty.:

0.6507 sf(s)/Unit

Total:

7.8082 sf(s)

NEOPRENE SHEET 0.063

Batch: M103104

2.0

Comment: FLOW WATER JET

1-Cut as per Dwg D3536

Prog Rev: A

SAO 07/03/10

2-Deburr if necessary

3.0

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE





4.0

SECOND CHECK

Comment: SECOND CHECK

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1 Identify and Stock

Location:



Page 1

Form: rorocess

Dart Aerosp	ace Ltd
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W /O:	•	WORK ORDER CHANGES		,			
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No		PAR #· Fault Category: NC	R· Yes	No DOA	. F	Date:	07/03/11/

QA: N/C Closed: ____ Date: ___

NCR:			WORK ORDER NON-CONFORMANCE (NCR)					
		Description of NC	Corrective Action Section B		Veritication		Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector
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NOTE: Date & initial all entries

"Date:

Monday, 2/19/2007 8:07:56 AM

User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GASKET

Job Number: 30755

Part Number: D353635

Job Number:



Comment: FINAL INSPECTION/W/O RELEASE

Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Job Completion



a 87.83(4

Dart Aerospace Ltd

W/O:		WORK ORDER C	HANGES					
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Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	۸:	_ Date:		

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
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DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto			
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NOTE: Date & initial all entries

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D3536-11 GASKET

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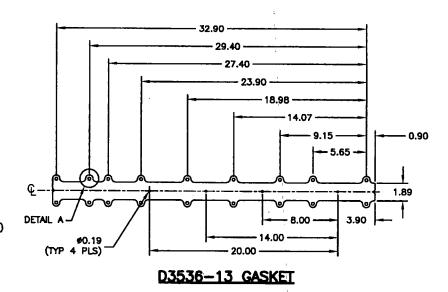
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PURPOSE

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- 2) FINISH: NONE

- 2) FINISH: NONE
 3) PART IS SYMMETRICAL ABOUT ©
 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 5) ALL DIMENSIONS ARE IN INCHES
 6) IDENTIFY WITH DART, P/N USING A WHITE FINE POINT PERMANENT INK MARKER
 7) SEE DACE & CONDUCTABLE AND DESCRIPTION
- 7) SEE PAGE 6 FOR DETAILS AND SECTION

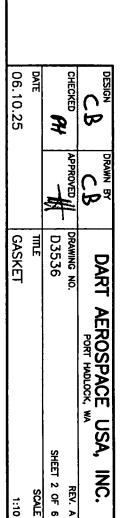


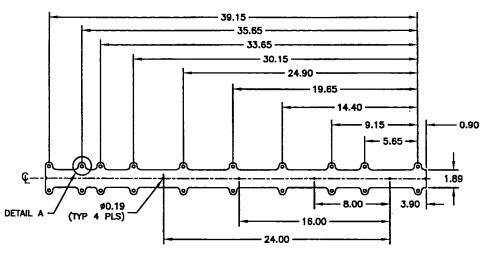
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07:02:12

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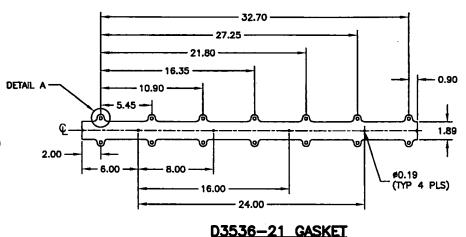
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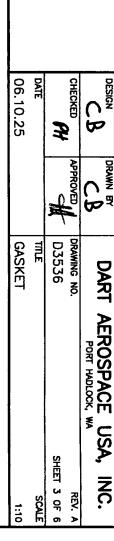
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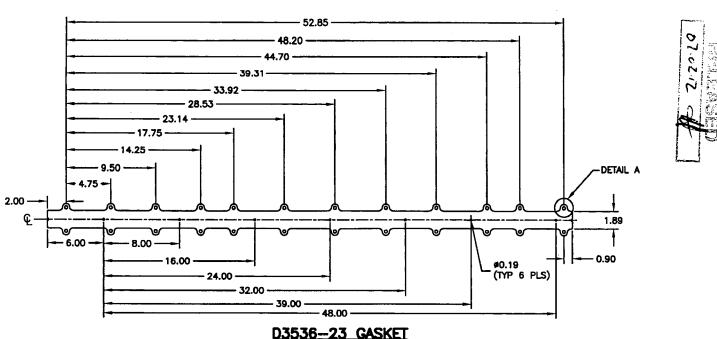
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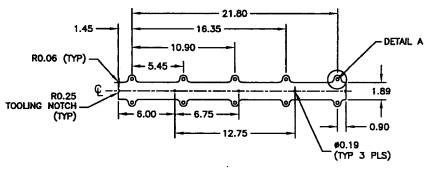
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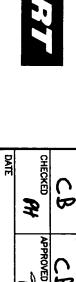
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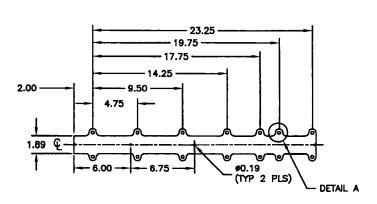
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1) MATERIAL: BLACK NEOPRENE SHEET, 1/16 THICK, 60
DUROMETER (REF DART SPEC. M-NEO60-S.063)

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3) PART IS SYMMETRICAL ABOUT ©
4) TOLERANCES ARE PER DART QSI 018 UNLESS
OTHERWISE NOTED
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6) IDENTIFY WITH DART P/N USING A WHITE FINE POINT
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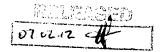
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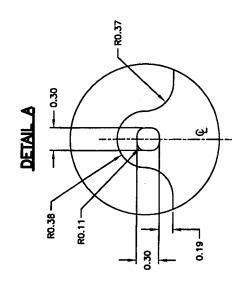
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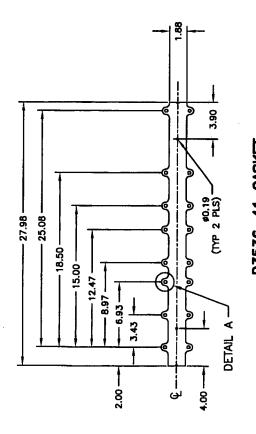
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DART AEROSPACE LTD	Work Order: 30755
	Part Number: 2536 -35
Description: Gasket	1
Inspection Dwg: A Rev: A	. Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X	First Article	2	Prototype
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				<u></u>		
Drawing Dimension	Tolerance	Actual Dimension	Accept	lejest	Method of Inspection	Comments
23.25	+ + 0.030	23,25			M-T	
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Rev	Date	Change	,	Revised by Appro
Δ		New Issue		KJ/JLM

